

# Work Order ID 55626

January 25, 2010 1:28:50 PM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 1/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/01/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *N*

Date: *10-1-25* Tooling:

Date:

Run Start



QC:




Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D350-616	E								
100		0.00							
									
DC		0.00							
Document Control	<b>Memo</b> Photocopy bluefile and create labels per PPP D350-616-015 CHG002 <i>going in to -013 right away,</i>								
110	Pick Kit	0.00							
									
Packaging	<b>Memo</b>	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
									
QC	<b>Memo</b>	0.00							
Quality Control									

*10-3-8*

*SP (20)*

*5 10/03/10*

*(42)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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Item ID: D350-616-015

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Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 1/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/01/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-015

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

10-3-08

SL (20)

140

0.00



QC

Memo

0.00

QC21- Final Inspection - Work Order Release

Quality Control

10-3-08

ME 10-3-8

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Work Order ID: 55626



Parent Item: D350-616-015



Parent Item Name: Deck Plate

Start Date: 1/25/10

Required Date: 2/01/10

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:cc

Start Qty: 2.00

Required Qty: 2.00

AN960JD10 Q51 017 SP

AN960JD10 Purchased No 110 Each 0.0000 20.0000



M 11 3288 10-3-8 SP

Washer  
D2344

Manufactured No 110 Each 5.0000 2.0000



10-3-8 - SP

Litter Deck Plate, 350

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 5

38810 5

Manufactured No 110 Each 51.0000 8.0000



2  
10-3-8 SP

Wearplate

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST011 51

39666 51

Manufactured No 110 Each 12.0000 2.0000



10-3-8 SP (24)

Stiffener

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 12

39639 12

2

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

D2364 x1

Manufactured No

110

Each

4.0000

2.0000



Deck Plate, Fwd 350 Litt



10-3-8 sl

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

4

44775

4

Manufactured No

110

Each

16.0000

4.0000



Wearplate



2

10-3-8 sl

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST012

16

27928

6

41424

10

Manufactured No

110

Each

6.0000

2.0000



Deck Plate Locator Brackets



4

10-3-8 sl 2

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

6

44776

6

2

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec


Start Date: 1/25/10

Required Date: 2/01/10

Start Qty: 2.00

Required Qty: 2.00

D2389-3 *XL* Manufactured No 110 Each 7.0000 2.0000

*S R*   
 Deck Plate Locator Brackets



*10-3-8 sl*

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 7

44777 7

Manufactured No 110 Each 0.0000 2.0000

*S R*   
 Stub Cover

MS20426AD4-5 *1X25*

*S R* 

Rivet

Purchased No 110 Each 7,726.000 50.0000



*356520 10-3-8 sl*

*10-3-8 sl @*

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 7726

4067 1093

6733 1651

6874 4982

*50*

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 1/25/10

Required Date: 2/01/10

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-6 *825* Purchased No 110 Each 3,611.000 50.0000



*S*  
*825*  
Rivet



*10-3-8* *5*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	3611
100151	27
103395	14
<u>110139</u>	3543
2525	27

*50*

MS20426AD5-7 *86* Purchased No 110 Each 1,370.000 12.0000



*S*  
*86*  
Rivet



*10-3-8* *5*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1370
101340	1025
<u>7681</u>	345

*12*

MS20426AD5-8 *86* Purchased No 110 Each 1,995.000 12.0000



*S*  
*86*  
Rivet



*10-3-8* *5* *(20)*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1995
<u>4533</u>	1995

*12*

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Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

S  
+2 MS20601-AD4W2 NS Purchased No 110 Each 212.0000 30.0000  
 10-3-8 sf  
 Rivet

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 212

110322 12

111359 200

S  
+2 MS20601-AD4W3 NS Purchased No 110 Each 185.0000 60.0000  
 10-3-8 sf (20)  
 Rivet

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 185

107823 3

111359 182

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Deck Plate

Start Date: 1/25/10

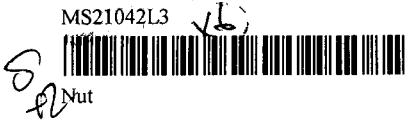
Required Date: 2/01/10

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

MS21042L3 Purchased No 110 Each 2,949.000 12.0000



Warehouse  
Location

Main Warehouse

ST	Loc Qty
110844	35
111274	27
111668	52
112314	337
<u>112385</u>	498
113523	300
113537	700
113644	1000

10-3-8 sf

MS24693-C273 Purchased No 110 Each 125.0000 12.0000



Warehouse  
Location

Main Warehouse

ST	Loc Qty
107394	1
109962	24
<u>111072</u>	100

10-3-8 sf 2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 1/25/10

Required Date: 2/01/10

Start Qty: 2.00

Required Qty: 2.00

MS24693-C48 Purchased No 110 Each 197.0000 44.0000



Screw

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

197

110322

97

111383

100

MS35207-264

Purchased No

110

Each

77.0000

8.0000



Screw

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

77

109031

27

111359

50

10-38

44

10-38 SP @

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
			D2369-1	LOCATOR PLATE
			D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
08/11/21 NW

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
*[Signature]*

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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